

# MOULDED PANEL

## BI-FOLD STANDARD CORE

### – INTERNAL DOOR

#### SPECIFICATIONS

##### Construction

Moulded wood fibre face with softwood stiles and rails.  
Standard polystyrene pad core.

##### Door Codes

Arlington 6 panel smooth (enhanced bead detail)	BIAR
Atherton 4 panel smooth	BIAT
Bostonian 6 panel woodgrain	BIBT
Camden 2 panel woodgrain	BICM
Oakfield 4 panel woodgrain	BIOF
Newbridge smooth	BINB

##### Moisture Content

10% (+/-2%) in accordance with BS:EN942.

##### Facings

3.0mm die-formed moulded wood fibre skin.

##### Components

Stiles:	Softwood min 28mm (nominal width)
Rails:	Softwood min 28mm (nominal width)
Rails Inner:	Softwood min 28mm (nominal width)
Mid Rail:	Chipboard 320mm x 55mm central to allow for the use of door knob
Core:	Polystyrene pad
Lockblock:	N/A
Lipping:	N/A

##### Lock Area

Handles may be fitted to the mid rail area.

##### Finish

Supplied white primed for paint finish on site.

##### Maximum Trim

Bifold doors are not recommended for trimming.

##### Maintenance

We recommend wiping down all surfaces with a clean damp cloth at least 4 times per year. We do not recommend using cleaning solutions or abrasive materials as this will damage the door. Lubricate hinges and metal moving parts annually.

Re-decorate the door as necessary always following the paint manufacturer's instructions.

