

# MOULDED PANEL

## STANDARD CORE

### – INTERNAL DOOR

#### SPECIFICATIONS

##### Construction

Moulded wood fibre face with softwood stiles and rails. Standard cellular core.

##### Door Codes

Arlington 6 panel smooth (enhanced bead detail)	ARL
Atherton 4 panel smooth	ATH
Bostonian 6 panel woodgrain	BTN
Cambridge 2 panel smooth	CAMB
Camden 2 panel woodgrain	CMN
Oakfield 4 panel woodgrain	OFD
Rockport® 5 panel smooth	ROCK
Newark woodgrain	NEWA
Linea smooth	LINE
Cube smooth	CUBE
Newbridge smooth	NEWB

##### Moisture Content

10% (+/-2%) in accordance with BS:EN942.

##### Facings

3.0mm die-formed moulded wood fibre skin.

##### Components

Stiles:	Softwood min 28mm (nominal width)
Rails:	Softwood min 28mm (nominal width)
Core:	Cellular
Lockblock:	Chipboard
Lipping:	N/A

##### Lock Area

A lock-block is positioned centrally to one side of the door which is indicated by the word "LOCK" to the top edge. This is an area of 320mm high x 55mm wide. The block is located approximately 900mm from the bottom of the door to the centre of the block.

Camden 2 Panel A lock-block is positioned centrally to one side of the door which is indicated by the word "LOCK" to the top edge. This is an area of 450mm high x 60mm wide. The block is located approximately 900mm from the bottom of the door to the centre of the block.

##### Finish

Supplied white primed for paint finish on site. Woodgrain doors can be supplied fully finished in white semi gloss paint as an optional extra (+P) or undercoated (W).

##### Maximum Trim

6mm from the bottom of the door and 4mm from each vertical edge. The top of the door should not be trimmed due to the manufacturing identifications.

##### Maintenance

We recommend wiping down all surfaces with a clean damp cloth at least 4 times per year. We do not recommend using cleaning solutions or abrasive materials as this will damage the door.

Re-decorate the door as necessary always following the paint manufacturer's instructions.



# MOULDED PANEL MIDDLEWEIGHT CORE – INTERNAL DOOR

JELD WEN®

## SPECIFICATIONS

### Construction

Moulded wood fibre face with softwood stiles and rails.  
Middleweight cellular core with chipboard inner stiles.

### Door Codes

Arlington 6 panel smooth (enhanced bead detail)	ARLSL
Atherton 4 panel smooth	ATHSL
Bostonian 6 panel woodgrain	BTNSL
Cambridge 2 panel smooth	CAMBSL
Camden 2 panel woodgrain	CMNSL
Oakfield 4 panel woodgrain	OFDSL
Rockport® 5 panel smooth	ROCKSL
Newark woodgrain	NEWASL
Cube smooth	CUBESL
Linea smooth	LINESL
Newbridge smooth	NEWBSL

### Moisture Content

10% (+/-2%) in accordance with BS:EN942.

### Facings

3.0mm die-formed moulded wood fibre skin.

### Components

Stiles:	Softwood min 28mm (nominal width)
Rails:	Softwood min 28mm (nominal width)
Core:	Cellular with 55mm chipboard strips to stiles
Lockblock:	n/a
Lipping:	n/a

### Lock Area

Locks and handles maybe fitted centrally in height either side of the door.

### Finish

Supplied white primed for paint finish on site. Woodgrain doors can be supplied fully finished in white semi gloss paint as an optional extra (+P) or undercoated (W).

### Maximum Trim

6mm from the bottom of the door and 4mm from each vertical edge.  
The top of the door should not be trimmed due to the manufacturing identifications.

### Maintenance

We recommend wiping down all surfaces with a clean damp cloth at least 4 times per year. We do not recommend using cleaning solutions or abrasive materials as this will damage the door.

Re-decorate the door as necessary always following the paint manufacturer's instructions.



# MOULDED PANEL HEAVYWEIGHT CORE – INTERNAL DOOR

JELD WEN®

## SPECIFICATIONS

### Construction

Moulded wood fibre face with softwood stiles and rails.  
Heavyweight flaxboard core.

### Door Codes

Arlington 6 panel smooth (enhanced bead detail)	ARLHW
Atherton 4 panel smooth	ATHHW
Bostonian 6 panel woodgrain	BTNHW
Cambridge 2 panel smooth	CAMBHW
Camden 2 panel woodgrain	CMNHW
Oakfield 4 panel woodgrain	OFDHW
Rockport® 5 panel smooth	ROCKHW
Newark woodgrain	NEWAHW
Linea smooth	LINEHW
Cube smooth	CUBEHW
Newbridge smooth	NEWBHW

### Moisture Content

10% (+/-2%) in accordance with BS:EN942.

### Facings

3.0mm die-formed moulded wood fibre skin.

### Components

Stiles:	Softwood min 28mm (nominal width)
Rails:	Softwood min 28mm (nominal width)
Core:	Flaxboard
Lockblock:	n/a
Lipping:	n/a

### Lock Area

Locks and handles maybe fitted centrally in height either side of the door.

### Finish

Supplied white primed for paint finish on site. Woodgrain doors can be supplied fully finished in white semi gloss paint as an optional extra (+P). or undercoated (W).

### Maximum Trim

6mm from the bottom of the door and 4mm from each vertical edge.  
The top of the door should not be trimmed due to the manufacturing identifications.

### Maintenance

We recommend wiping down all surfaces with a clean damp cloth at least 4 times per year. We do not recommend using cleaning solutions or abrasive materials as this will damage the door.

Re-decorate the door as necessary always following the paint manufacturer's instructions.



# MOULDED PANEL

## FD30 35MM

### – INTERNAL FIRE DOOR

#### SPECIFICATIONS

##### Fire Rating

FD30 35mm 30 minute to BS476:Part 22: 1987 (CERTIFIRE CF572).

##### Construction

Moulded wood fibre face with softwood stiles and rails.  
FD30 Magnesium oxide board core.

##### Door Codes

Arlington 6 panel smooth (enhanced bead detail)	ARL35F
Atherton 4 panel smooth	ATH35F
Bostonian 6 panel woodgrain	BTN35F
Cambridge 2 panel smooth	CAMB35F
Camden 2 panel woodgrain	CMN35F
Oakfield 4 panel woodgrain	OFD35F
Newark woodgrain	NEWA35F
Linea smooth	LINE35F
Cube smooth	CUBE35F
Newbridge smooth	NEWB35F

##### Moisture Content

10% (+/-2%) in accordance with BS:EN942.

##### Facings

3.0mm die-formed moulded wood fibre skin.

##### Components

Stiles:	Softwood min 28mm (nominal width)
Rails (outer):	Softwood min 28mm (nominal width)
Rails (inner):	Softwood min 28mm (nominal width)
Core:	Magnesium oxide board
Lockblock:	n/a
Lipping:	n/a

##### Lock Area

Locks and handles may be fitted centrally in height either side of the door.

##### Finish

Supplied white primed for paint finish on site.

##### Maximum Trim

6mm from the bottom of the door and 4mm from each vertical edge. The top of the door is not allowed to be trimmed due to the BWF-Certifire fire certification label and manufacturing identifications.

##### Installation Note

The doors have been tested to BS476 pt 22:1987 and are approved by BWF-Certifire of being capable of achieving 30 minute fire resistance when fitted in accordance with the installation instruction delivered with every door.

All doors must be fitted with intumescent strips to the top and sides of the door leaf or frame.

1mm intumescent sheets are supplied with the door for use around lock/latch area.

Cutting of apertures or glazing on site is not permitted and invalidates the fire certification.

Third party BWF-Certifire licensed processors are able to complete this ancillary work when required.

##### Maintenance

We recommend wiping down all surfaces with a clean damp cloth at least 4 times per year. We do not recommend using cleaning solutions or abrasive materials as this will damage the door.

Re-decorate the door as necessary always following the paint manufacturer's instructions.



# MOULDED PANEL

## FD30 44MM

### – INTERNAL FIRE DOOR

#### SPECIFICATIONS

##### Fire Rating

FD30 44mm 30minute to BS476:Part 22: 1987 (CERTIFIRE CF160).

##### Construction

Moulded wood fibre face with softwood stiles and rails, FD30 flaxboard.

##### Door Codes

Arlington 6 panel smooth (enhanced bead detail)	ARLF
Atherton 4 panel smooth	ATHF
Bostonian 6 panel woodgrain	BTNF
Cambridge 2 panel smooth	CAMBF
Camden 2 panel woodgrain	CMNF
Oakfield 4 panel woodgrain	OFDF
Rockport® 5 panel smooth	ROCKF
Newark woodgrain	NEWAF
Linea smooth	LINEF
Cube smooth	CUBEF
Newbridge smooth	NEWBBF

##### Moisture Content

10% (+/-2%) in accordance with BS:EN942.

##### Facings

3.0mm die-formed moulded wood fibre skin.

##### Components

Stiles:	Softwood min 38mm (nominal width)
Rails (outer):	Softwood min 32mm (nominal width)
Rails (inner):	Chipboard min 38mm (nominal width)
Core:	Flaxboard
Lockblock:	n/a
Lipping:	n/a

##### Lock Area

Locks and handles may be fitted centrally in height either side of the door, maximum dimensions specified on installation instructions provided.

##### Finish

Supplied white primed for paint or stain finish on site.

##### Maximum Trim

6mm from the bottom of the door and 4mm from each vertical edge. The top of the door is not allowed to be trimmed due to the BWF-Certifire fire certification label and manufacturing identifications.

##### Installation Note

The doors have been tested to BS476 pt 22:1987 and are approved by BWF-Certifire of being capable of achieving 30 minute fire resistance when fitted in accordance with the installation instruction delivered with every door. All doors must be fitted with intumescent strips to the top and sides of the door leaf or frame. Cutting of apertures or glazing on site is not permitted and invalidates the fire certification. Third party BWF-Certifire licensed processors are able to complete this ancillary work when required.

##### Maintenance

We recommend wiping down all surfaces with a clean damp cloth at least 4 times per year. We do not recommend using cleaning solutions or abrasive materials as this will damage the door. Re-decorate the door as necessary always following the paint manufacturer's instructions.



# MOULDED PANEL

## FD60 54MM

### – INTERNAL FIRE DOOR

#### SPECIFICATIONS

##### Fire Rating

FD60 54mm 60minute to BS476:Part 22: 1987 (CERTIFIRE CF179).

##### Construction

Moulded wood fibre face with hardwood stiles and rails.  
FD60 Magnesium Oxide Board core.

##### Door Codes

Arlington 6 panel smooth (enhanced bead detail)	ARLFD
Atherton 4 panel smooth	ATHFD
Bostonian 6 panel woodgrain	BTNFD
Cambridge 2 panel smooth	CAMBFD
Camden 2 panel woodgrain	CMNFD
Oakfield 4 panel woodgrain	OFDFD
Rockport® 5 panel smooth	ROCKFD
Newark woodgrain	NEWAFD
Linea smooth	LINEFD
Cube smooth	CUBEFD
Newbridge smooth	NEWBFD

##### Moisture Content

10% (+/-2%) in accordance with BS:EN942.

##### Facings

3.0mm die-formed moulded wood fibre skin.

##### Components

Stiles:	Hardwood min 48mm (nominal width)
Rails:	Hardwood min 48mm (nominal width)
Core:	Magnesium Oxide Board
Lockblock:	n/a
Lipping:	n/a

##### Lock Area

Locks and handles may be fitted centrally in height either side of the door, maximum dimensions specified on installation instructions provided.

##### Finish

Supplied white primed for paint or stain finish on site.

##### Maximum Trim

6mm from the bottom of the door and 4mm from each vertical edge. The top of the door is not allowed to be trimmed due to the BWF-Certifire certification label and manufacturing identifications.

##### Installation Note

The doors have been tested to BS476 pt 22:1987 and are approved by BWF-Certifire of being capable of achieving 60 minute fire resistance when fitted in accordance with the installation instruction delivered with every door.

All doors must be fitted with intumescent strips to the top and sides of the door leaf or frame.

Cutting of apertures or glazing on site is not permitted and invalidates the fire certification.

Third party BWF-Certifire licensed processors are able to complete this ancillary work when required.

##### Maintenance

We recommend wiping down all surfaces with a clean damp cloth at least 4 times per year. We do not recommend using cleaning solutions or abrasive materials as this will damage the door.

Re-decorate the door as necessary always following the paint manufacturer's instructions.



# MOULDED PANEL BI-FOLD STANDARD CORE – INTERNAL DOOR

## SPECIFICATIONS

### Construction

Moulded wood fibre face with softwood stiles and rails.  
Standard polystyrene pad core.

### Door Codes

Arlington 6 panel smooth (enhanced bead detail)	BIAR
Atherton 4 panel smooth	BIAT
Bostonian 6 panel woodgrain	BIBT
Camden 2 panel woodgrain	BICM
Oakfield 4 panel woodgrain	BIOF
Newbridge smooth	BINB

### Moisture Content

10% (+/-2%) in accordance with BS:EN942.

### Facings

3.0mm die-formed moulded wood fibre skin.

### Components

Stiles:	Softwood min 28mm (nominal width)
Rails:	Softwood min 28mm (nominal width)
Rails Inner:	Softwood min 28mm (nominal width)
Mid Rail:	Chipboard 320mm x 55mm central to allow for the use of door knob
Core:	Polystyrene pad
Lockblock:	n/a
Lipping:	n/a

### Lock Area

Handles may be fitted to the mid rail area.

### Finish

Supplied white primed for paint finish on site.

### Maximum Trim

Bifold doors are not recommended for trimming.

### Maintenance

We recommend wiping down all surfaces with a clean damp cloth at least 4 times per year. We do not recommend using cleaning solutions or abrasive materials as this will damage the door. Lubricate hinges and metal moving parts annually.

Re-decorate the door as necessary always following the paint manufacturer's instructions.



# MOULDED PANEL

## 2 LIGHT GLAZED BI-FOLD

### STANDARD CORE – INTERNAL DOOR

#### SPECIFICATIONS

##### Construction

Moulded wood fibre face with softwood stiles and rails.  
Standard polystyrene pad core.

##### Door Codes

Woodgrain:

Clear APBIOF+GCF

Etch APBIOF+ET

Arlington smooth:

Clear APBIAR+GCF

Etch APBIAR+ET

Atherton smooth:

Clear APBIAT+GCF

Etch APBIAT+ET

##### Moisture Content

10% (+/-2%) in accordance with BS:EN942.

##### Facings

3.0mm die-formed moulded wood fibre skin.

##### Components

Stiles: Softwood min 28mm (nominal width)

Rails: Softwood min 28mm (nominal width)

Rails Inner: Softwood min 28mm (nominal width)

Mid Rail: Double softwood min 28mm (nominal width)

Core: Polystyrene

Lockblock: N/A

Lipping: N/A

##### Lock Area

Handles may be fitted to the mid rail area.

##### Finish

Supplied white primed for paint finish on site.

##### Maximum Trim

Bifold doors are not recommended for trimming.

##### Maintenance

We recommend wiping down all surfaces with a clean damp cloth at least 4 times per year. We do not recommend using cleaning solutions or abrasive materials as this will damage the door. Lubricate hinges and metal moving parts annually.

Re-decorate the door as necessary always following the paint manufacturer's instructions.





# MOULDED PANEL PAIR STANDARD CORE – INTERNAL DOOR

## SPECIFICATIONS

### Construction

Moulded wood fibre face with softwood stiles and rails.  
Standard cellular core.

### Door Codes

Arlington 6 panel smooth (enhanced bead detail)	PRARL
Atherton 4 panel smooth	PRATH
Bostonian 6 panel woodgrain	PRBTN
Cambridge 2 panel smooth	PRCMB
Camden 2 panel woodgrain	PRCMN
Oakfield 4 panel woodgrain	PROFD
Rockport® 5 panel smooth	PRROCK
Newark woodgrain	PRNEWA
Cube smooth	PRCUBE
Linea smooth	PRLINE
Newbridge smooth	PRNEWB

### Moisture Content

10% (+/-2%) in accordance with BS:EN942.

### Facings

3.0mm die-formed moulded wood fibre skin.

### Components

Stiles:	Softwood min 28mm (nominal width)
Rails:	Softwood min 28mm (nominal width)
Core:	Cellular
Lockblock:	Chipboard
Lipping:	n/a

### Lock Area

A lock-block is positioned centrally to one side of the door which is indicated by the word "LOCK" to the top edge. This is an area of 300mm high x 60mm wide. The block is located approximately 900mm from the bottom of the door to the centre of the block.

Camden 2 Panel A lock-block is positioned centrally to one side of the door which is indicated by the word "LOCK" to the top edge. This is an area of 450mm high x 60mm wide. The block is located approximately 900mm from the bottom of the door to the centre of the block.

### Finish

Supplied white primed for paint finish on site.

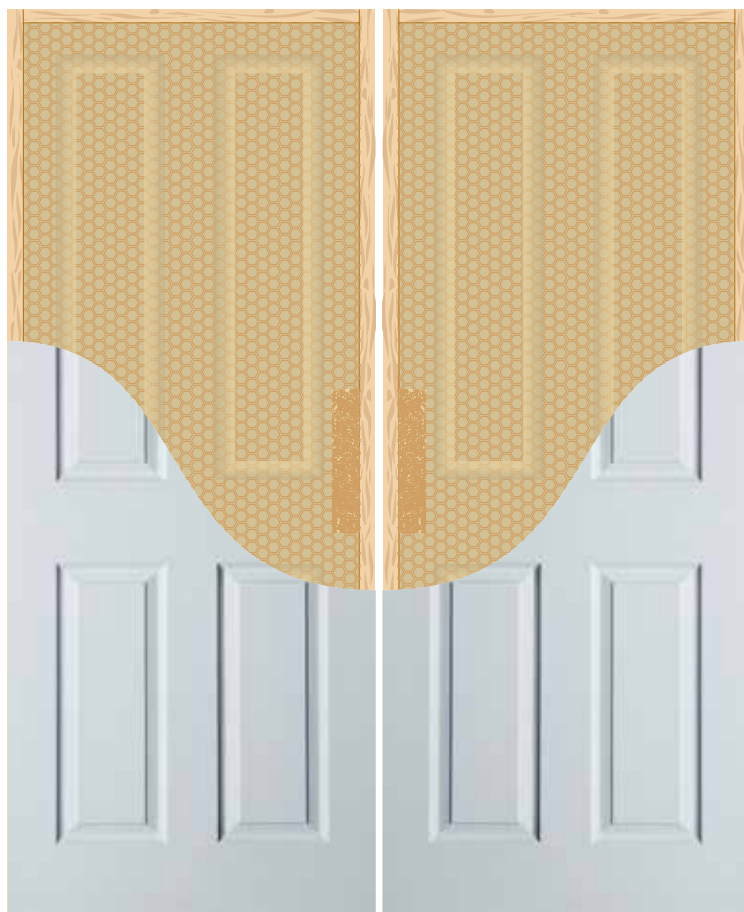
### Maximum Trim

6mm from the bottom of the door and 4mm from each vertical edge.  
The top of the door should not be trimmed due to the manufacturing identifications.

### Maintenance

We recommend wiping down all surfaces with a clean damp cloth at least 4 times per year.  
We do not recommend using cleaning solutions or abrasive materials as this will damage the door.

Re-decorate the door as necessary always following the paint manufacturer's instructions.



# MOULDED PANEL

## 2 LIGHT GLAZED STANDARD CORE – INTERNAL DOOR

JELD WEN®

### SPECIFICATIONS

#### Construction

Moulded wood fibre face with softwood stiles and rails.  
Tubular chipboard inner stiles. Glazed with 4mm toughened glass.

#### Door Codes

Woodgrain:	Geometric	APOFD+GEP
	Marginal Bar	APOFD+MB
	Clear	APOFD+GCF
	Etch	APOFD+ET
Arlington Smooth:	Geometric	APARL+GEP
	Marginal Bar	APARL+MB
	Clear	APARL+GCF
	Etch	APARL+ET
Atherton Smooth:	Geometric	APATH+GEP
	Marginal Bar	APATH+MB
	Clear	APATH+GCF
	Etch	APATH+ET

#### Moisture Content

10% (+/-2%) in accordance with BS:EN942.

#### Facings

3.0mm die-formed moulded wood fibre skin.

#### Components

Stiles:	Softwood min 28mm (nominal)
Rails:	Softwood min 28mm (nominal)
Glazing Framing:	Polystyrene
Glazing Cassette:	PVC
Core:	Polystyrene with 55mm chipboard strips to stiles
Lockblock:	N/A
Lipping:	N/A

#### Lock Area

Locks and handles may be fitted centrally in height either side of the door.

#### Finish

Supplied white primed for paint finish on site.

#### Maximum Trim

6mm from the bottom of the door and 4mm from each vertical edge.  
The top of the door should not be trimmed due to the manufacturing identifications.

#### Maintenance

We recommend wiping down all surfaces with a clean damp cloth at least 4 times per year. We do not recommend using cleaning solutions or abrasive materials as this will damage the door.

Re-decorate the door as necessary always following the paint manufacturer's instructions.



# MOULDED PANEL HALF GLAZED STANDARD CORE – INTERNAL DOOR

## SPECIFICATIONS

### Construction

Moulded wood fibre face with softwood stiles and rails.  
Tubular chipboard inner stiles. Glazed with 4mm toughened glass.

### Door Codes

Woodgrain: Bostonian & Oakfield 6 Light Etch	APHOFD+SE
Camden 6 Light Etch	APHCMN+SE
Newark 6 Light Etch	APHNEWA+SE
Smooth: Arlington 6 Light Etch	APHARL+SE
Atherton 6 Light Etch	APHATH+SE
Cambridge 6 Light Etch	APHCAMB+SE

### Moisture Content

10% (+/-2%) in accordance with BS:EN942.

### Facings

3.0mm die-formed wood fibre skin.

### Components

Stiles:	Softwood min 28mm (nominal width)
Rails:	Softwood min 28mm (nominal width)
Glazing Framing:	Polystyrene and softwood min 28mm (nominal width)
Glazing Cassette:	Foil wrapped MDF*, PVC
Core:	Polystyrene with 55mm chipboard strips to stiles
Lockblock:	N/A
Lipping:	N/A

\*Camden glazed only

### Lock Area

Locks and handles may be fitted centrally in height either side of the door.

### Finish

Supplied white primed for paint finish on site.

### Maximum Trim

6mm from the bottom of the door and 4mm from each vertical edge.  
The top of the door should not be trimmed due to the manufacturing identifications.

### Maintenance

We recommend wiping down all surfaces with a clean damp cloth at least 4 times per year. We do not recommend using cleaning solutions or abrasive materials as this will damage the door.

Re-decorate the door as necessary always following the paint manufacturer's instructions.



# MOULDED PANEL

## FULL GLAZED STANDARD CORE – INTERNAL DOOR

### SPECIFICATIONS

#### Construction

Moulded wood fibre face with softwood stiles and rails.  
Glazed with 4mm toughened glass.

#### Door Codes

Woodgrain:	Bostonian & Oakfield 10 Light Clear	AP1OFD+SE
Smooth:	Arlington 10 Light Etch	AP1ARL+SE
	Atherton 10 Light Etch	AP1ATH+SE

#### Moisture Content

10% (+/-2%) in accordance with BS:EN942.

#### Facings

3.0mm die-formed moulded wood fibre skin.

#### Components

Stiles:	Softwood min 28mm (nominal width)
Rails:	Softwood min 28mm (nominal width)
Glazing Framing:	Softwood min 28mm (nominal width)
Glazing Cassette:	PVC
Core:	55mm chipboard strips to stiles
Lockblock:	n/a
Lipping:	n/a

#### Lock Area

Locks and handles may be fitted centrally in height either side of the door.

#### Finish

Supplied white primed for paint finish on site.

#### Maximum Trim

6mm from the bottom of the door and 4mm from each vertical edge.  
The top of the door should not be trimmed due to the manufacturing identifications.

#### Maintenance

We recommend wiping down all surfaces with a clean damp cloth at least 4 times per year. We do not recommend using cleaning solutions or abrasive materials as this will damage the door.

Re-decorate the door as necessary always following the paint manufacturer's instructions.



# MOULDED PANEL PAIR

## FULL GLAZED STANDARD CORE

### – INTERNAL DOOR

#### SPECIFICATIONS

##### Construction

Moulded wood fibre face with softwood stiles and rails.  
Tubular chipboard core.  
Glazed with 4mm toughened glass.

##### Door Codes

Woodgrain:	Traditional Bar	PROFD+GCF
	Brilliant Cut	AP10OFD+BC
	Camden Traditional Bar	
PRCMN+GE		
Smooth:	Traditional Bar	PRARL+GCF
	Brilliant Cut	AP10ARL+BC
	Marseille	MSL+GC
	Infinity Clear	APARL+INF

##### Moisture Content

10% (+/-2%) in accordance with BS:EN942.

##### Facings

3.0mm die-formed moulded wood fibre skin.

##### Components

Stiles:	Softwood min 28mm (nominal width)
Rails:	Softwood min 28mm (nominal width)
Glazing Framing:	Softwood min 28mm (nominal width)
Glazing Cassette:	Foil wrapped MDF
Core:	Chipboard
Lockblock:	n/a
Lipping:	n/a

##### Lock Area

Locks and handles may be fitted centrally in height either side of the door.

##### Finish

Supplied white primed for paint finish on site.

##### Maximum Trim

6mm from the bottom of the door and 4mm from the outer non-rebated vertical edge. The top of the door should not be trimmed due to the manufacturing identifications.

##### Maintenance

We recommend wiping down all surfaces with a clean damp cloth at least 4 times per year. We do not recommend using cleaning solutions or abrasive materials as this will damage the door.

Re-decorate the door as necessary always following the paint manufacturer's instructions.

